## sense and simplicity

# Building a Foundation for Growth: Operational Improvement

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EVP Global Operations and Supply Chain

### Global Operations and Supply Chain:

#### A Competitive Advantage for Philips Healthcare

# of equipment shipments – 1.4M/yr.

# of service parts shipped – 1M/yr.

# of countries shipped to – 170+

### **Global Operations Supply / Customer Value Chain** Global Order Fulfillmen Business Excellence Commercial Supply Chain Information Technology Industrial Purchasing **Supply Chain** Customer Quality & Regulatory Philips Healthcare Service Parts Supply Chain transPHorm

### We remain focused on three areas

Focus Areas	Initiatives
Accelerate Growth	<ol> <li>Increase presence in emerging markets</li> <li>Expand mid / low-end product offering</li> <li>Increase sales to home healthcare</li> <li>Drive growth in healthcare informatics</li> <li>Leverage patient/care provider brand</li> </ol>
Increase Margins	<ol> <li>Expand low cost country sourcing</li> <li>Improve product reliability costs</li> <li>Increase service productivity / effectiveness</li> <li>Optimize market approach</li> <li>Improve quote to cash</li> </ol>
Capitalize on Acquisitions	<ol> <li>Deliver value from existing acquisitions</li> <li>Pursue new acquisitions in strategic areas</li> </ol>

### transPHorm is a significant contributor to margin improvement

Enterprise wide program increasing cross-boundary collaboration and driving change management

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	transPHorm
Increase Margins	<ol> <li>Expand low cost country sourcing (SBO)</li> <li>Improve product reliability costs (ICS)</li> <li>Increase service productivity / effectiveness (ICS)</li> <li>Optimize market approach (OMA)</li> <li>Improve quote to cash (Q2C)</li> </ol>
Capitalize on Acquisitions	Deliver value from existing acquisitions (PMI)     Pursue new acquisitions in strategic areas

### transPHorm 2010 accomplishments and progress

Quote to Cash	Ahead of Plan

Simplifying and standardizing business processes Rationalizing commercial business centers

### Supply Base Optimization Work In Progress

Consolidating industrial footprint & systems (ERP) Improving Bill of Material savings – Nego & LCC

#### Optimize Market Approach On Plan

Creating value-based price competency Decreasing margin leakage via Price Lab

#### Integrated Customer Services On Plan

Realizing service parts material cost-savings
Driving delivery of standard processes and tools

#### **Post Merger Integration**

**Work In Progress** 

Managing all acquisitions to RFA commitments
Establishing best practice sharing among acquisitions

#### **Customer Satisfaction**

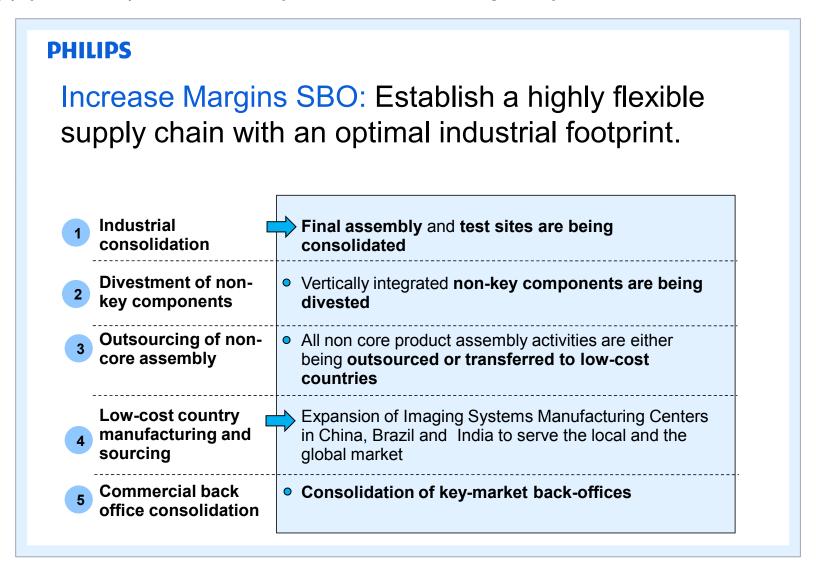
### **Increase Margins**

### **Employee Engagement**

- Make it easy for our customers to do business with us
- Driving Shareholder Value
- Enhance the capabilities and careers of employees

### Presented during Analyst's day May 2009

Supply Base Optimization key contributor to margin expansion



### Supply Base Optimization Manufacturing Strategy

### **Philips Strategic Components**

Transducers, X-Ray Tubes, Detectors, Magnets,
Adaptive facemask technologies

Suppliers

### **Electronics Manufacturing Services**

PCB assemblies, general sub-assemblies & peripherals

## OEM / ODM Component Manufacturers

Power supplies, displays & custom devices

Philips

B

External supplier

### Philips Centers of Manufacturing Excellence

Primary Final Assembly & Test - FA&T

- 13 Primary FA&T sites
- Globally distributed
- Multi product
- Focused on product quality, delivery agility, & regulatory compliance

Pick To Order

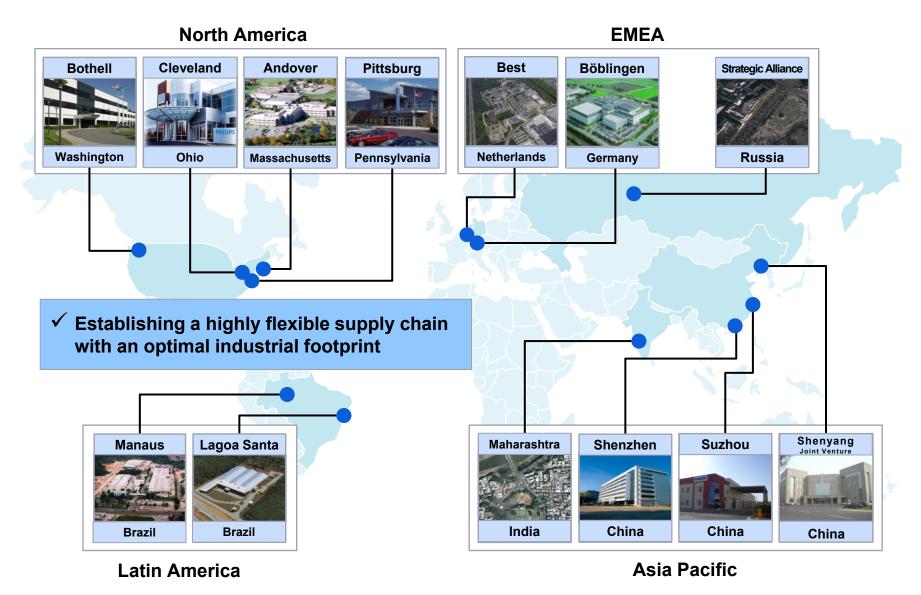
Build To Order

Configure To Order

Manufacturing strategy tailored to individual customer requirements

Customers

### Primary Centers of Manufacturing Excellence (CME)



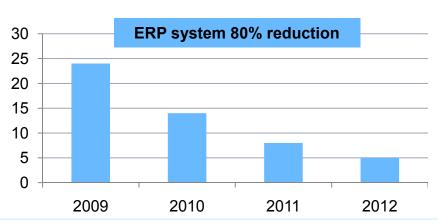
### Supply base simplification and optimization

Centers of Manufacturing Excellence – Primary Final Assembly and Test

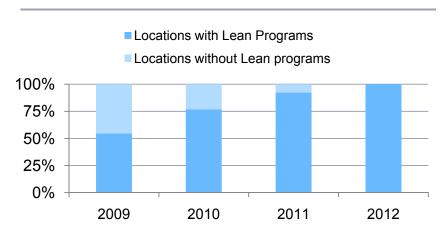
#### Strategic priorities - Improving MOH \*

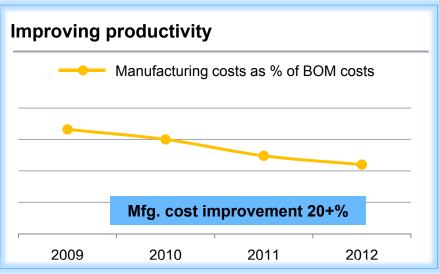
- Consolidation footprint to 13 Primary CME's
- Expanding mfg. volumes in emerging markets
- IT Simplification
- Further EMS outsourcing
- Continuing investment in Lean / Six Sigma
  - \* Manufacturing Overhead

#### Driving IT simplification - aligning due to M&A



### Implementing Lean Manufacturing – 13 CME's





### Supply base optimization

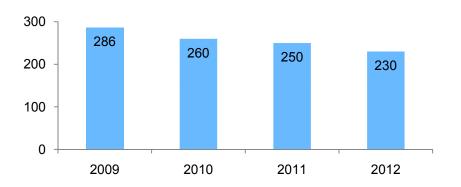
Purchasing Excellence – Bill of Material (BOM) improvements

#### **Strategic Priorities – Driving Cost Improvement**

- Strategic Supplier Consolidation
- Enhancing Innovation From Suppliers
- Increasing LCC Sourcing and Staffing
- Enhancing Negotiation Skills & Processes
- Value Engineering / Cost Engineering

#### **Driving supplier consolidation**

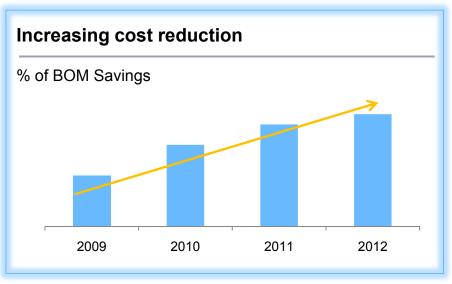
# Suppliers representing 80% of purchasing spend



### Increasing low cost country sourcing

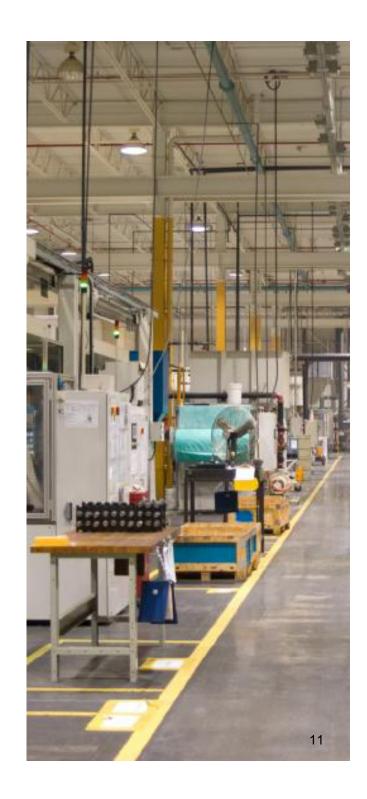
% BOM spend in low cost countries

50%
40%
30%
20%
10%
2009
2010
2011
2012



### Key takeaways

- Delivering margin improvements through transPHorm programs
- Improve manufacturing overhead by 20% over 4 years through the creation of CMEs
- Drive BOM savings in 2010 through purchasing excellence



Q&A

John Haydon



