

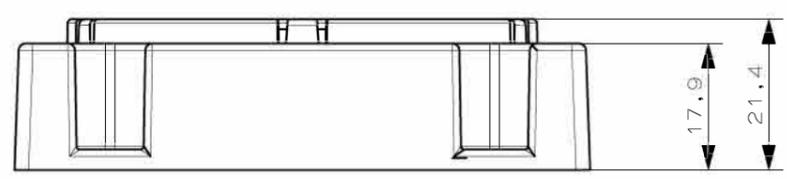
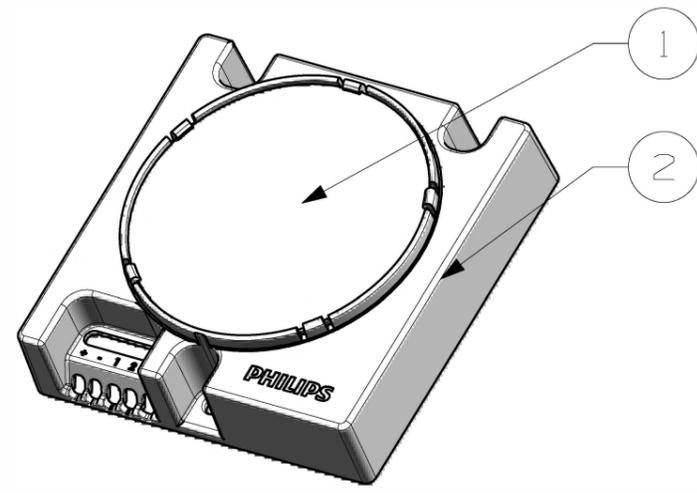
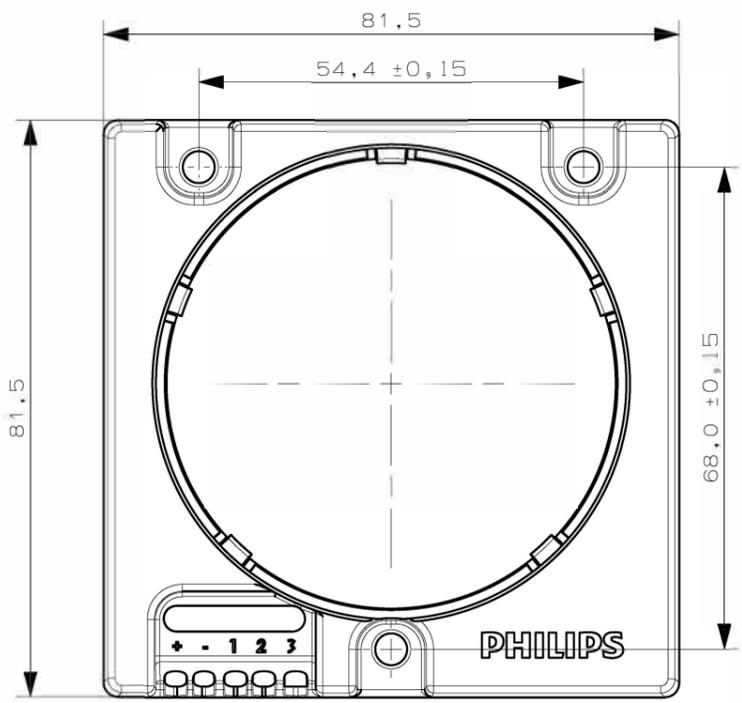
PHILIPS

1 2 3 4 5 6 7 8

PCM NO	Content	Date

NOTES: (UNLESS OTHERWISE SPECIFIED)

- UNSPECIFIED DIMENSIONS SHOULD REFER TO RELEASED 3D DATA BASE BY PHILIPS;
- ALL DIMENSIONS MARKED ON DRAWING SHOULD BE MEASURED AFTER SURFACE TREATMENT;
- UNMARKED TOLERANCE STANDARD: SEE TABULATION;
- PRODUCT RELEASE AND ANY CHANGE MUST BE CONFIRMED BY PHILIPS DESIGN ENGINEER;
- DIMENSIONS & LOCATION OF ALL IDENTIFICATION MARKING SUCH AS PARTING LINES, GATING EJECTOR PIN LOCATIONS CAVITY NUMBER AND DATE CODE, MOLD CODE SHALL BE PRE-APPROVED BY PHILIPS;
- FLASH, BURRS, WELDING LINE, SCRATCH AND OTHER APPEARANCE DEFECT SHOULD BE CONTROLLED ACCORDING TO SURFACE QUALITY REQUIREMENT OF PHILIPS. ANY DEVIATION SHOULD BE APPROVED BY PHILIPS;
- SURFACE TREATMENT: NEED TO BE QUALIFIED ACCORDING TO PHILIPS STANDARD QUALITY INSPECTION SOP
 - SURFACE TREATMENT PROCESS:
 - COLOR:
 - TEXTURE:
 - LOCATION: (forbidden zone must be marked on the drawing)
 - THICKNESS:
- HIGHEST WORKING TEMPERATURE: XXX °C;
- FIRE RESISTANCE: XXX;
- CHEMICAL AGENTS : USE OF CHEMICAL AGENTS WHICH DEGRADE MATERIAL PROPERTIES OR CAUSE POLLUTION TO OTHER MATERIAL IS NOT PERMISSIBLE
- ALL DIMENSIONS ON DRAWING NEED TO BE CONTROLLED BY POA;
- DIMENSION SEVERITY REPRESENTATION
XX±0.XXmm* Cpk DIMENSION;
- PRODUCT MUST MEET THE RoHS AND HALOGEN FREE REQUIREMENT;



2	DLM_Flex_Housing
1	Diffusion plate
PC NO	PART NAME

Dim. (mm)尺寸(mm)	Tolerance (公差)	Angle Tolerance (角度)
0 - 10	±0.1	±1°
10 - 30	±0.18	
30 - 50	±0.24	
50 - 80	±0.32	
80 - 100	±0.36	
100 - 160	±0.51	
100 - 160	±0.62	

注: 公差标准参考GB/T14486, 公差等级MT4

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TOLERANCES UNLESS OTHERWISE STATED		Opt design No.	
		Optics Designer	
		Optics Checker	
GENERAL ROUGHNESS	UNIT MATERIAL :	WEIGHT (g)	Assembly NO:
	mm	19g	Milestone revision NO:
SCALE	TREATMENT :	ORDER No	QUANT
1st ANGLE PROJECT			
FORTIMO LED DLM FLEX COVER NA		Part No:	Ver No.
			A
		Date	20160302
		Designer	
		Checker	
Drawing	<input checked="" type="checkbox"/>	Supers:	
Approver		DATA FMT: UG 7.5 File	FMT Version no:1
doc. manager		Total sheet:	sheet:
