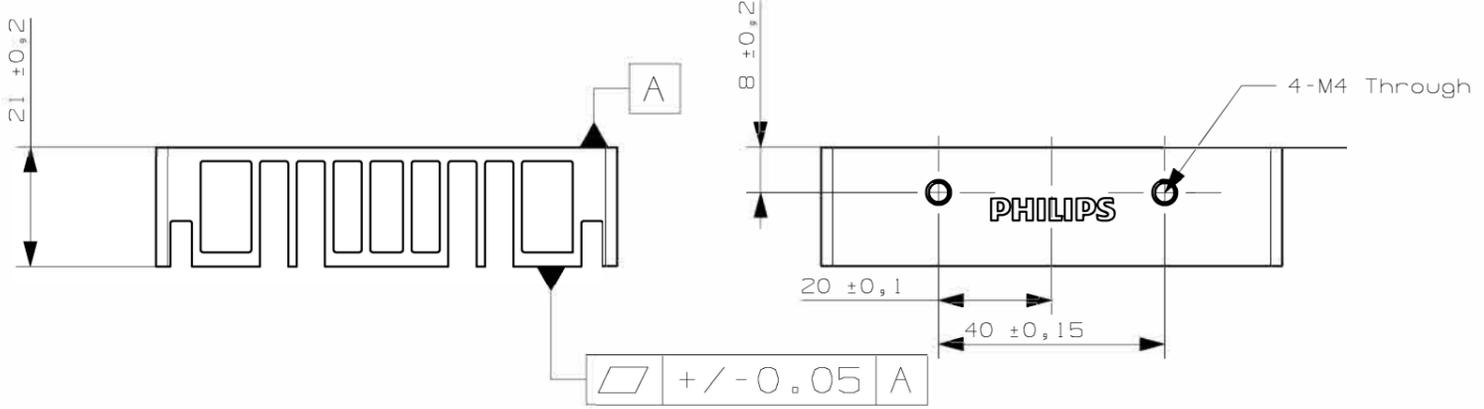
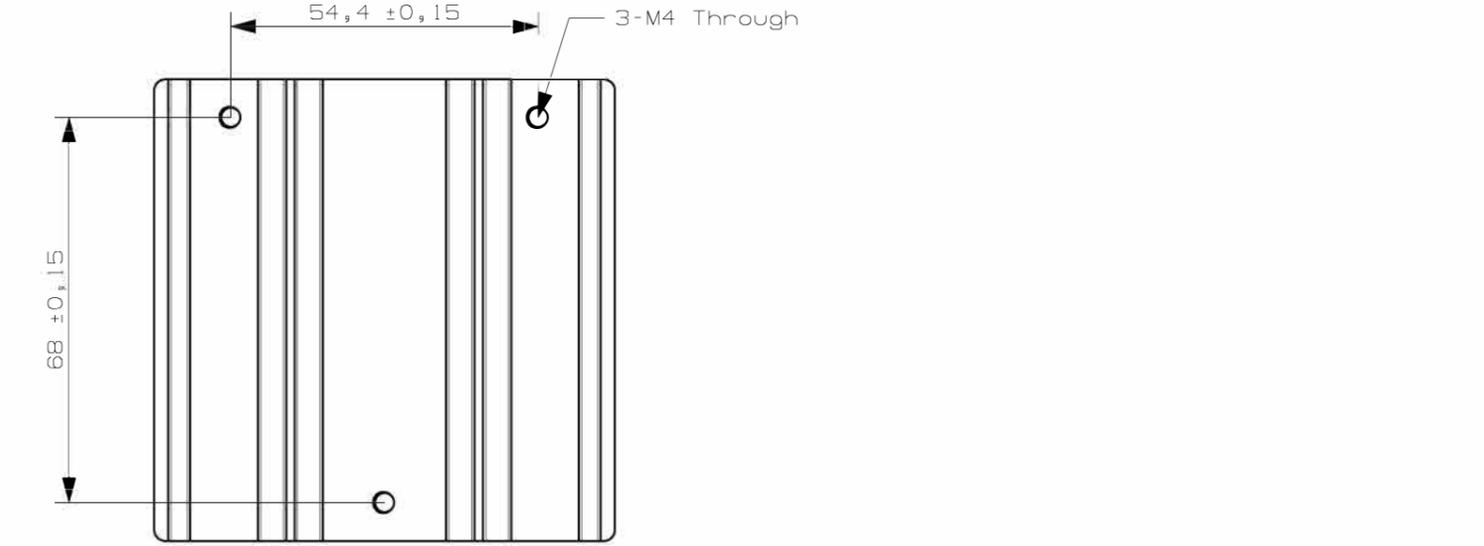


PHILIPS

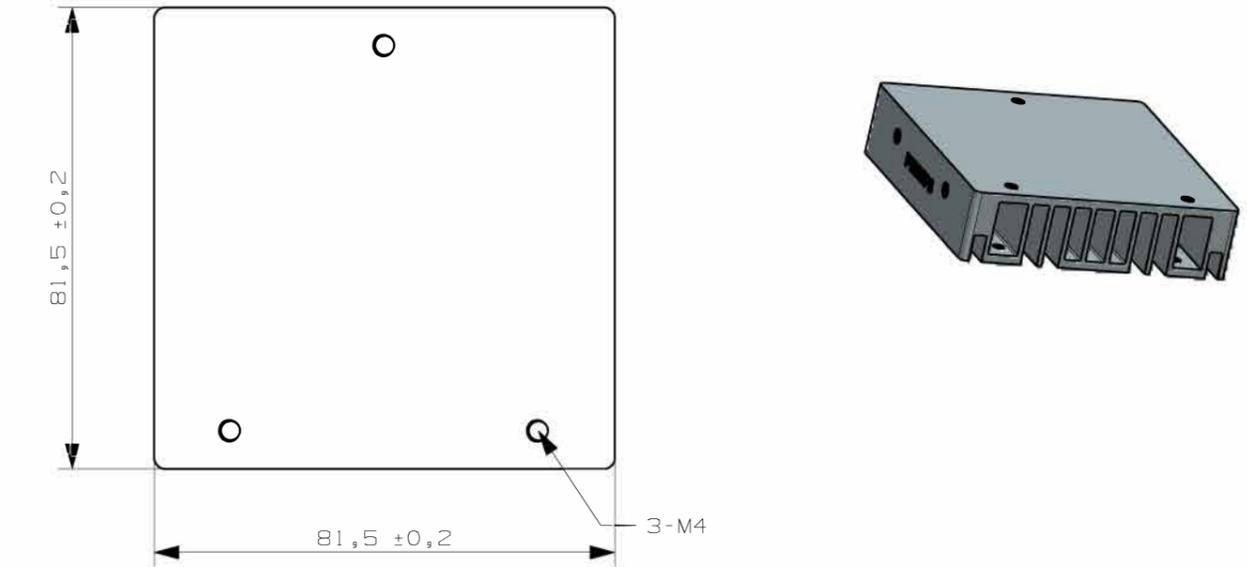
1	2	3	4	5	6	7	8
PCM NO	Content	Date					

NOTES: (UNLESS OTHERWISE SPECIFIED)

- UNSPECIFIED DIMENSIONS SHOULD REFER TO RELEASED 3D DATA BASE BY PHILIPS;
- ALL DIMENSIONS MARKED ON DRAWING SHOULD BE MEASURED AFTER SURFACE TREATMENT;
- UNMARKED TOLERANCE STANDARD: SEE TABULATION;
- PRODUCT RELEASE AND ANY CHANGE MUST BE CONFIRMED BY PHILIPS DESIGN ENGINEER;
- LOCATION & DIMENSION OF MOLD & PART INFORMATION PUNCH MARKING SHALL BE PRE-APPROVED BY PHILIPS;
- BURRS, OIL, SCRATCH AND OTHER APPEARANCE DEFECT SHOULD BE CONTROLLED ACCORDING TO SURFACE QUALITY REQUIREMENT FROM PHILIPS.
ANY DEVIATION SHOULD BE APPROVED BY PHILIPS;
- BURR
 - BURR HEIGHT: LESS THAN 10% OF MATERIAL THICKNESS;
 - BURR DIRECTION: AS INDICATED IN DRAWING;
- SURFACE TREATMENT: NEED TO BE QUALIFIED ACCORDING TO PHILIPS STANDARD QUALITY INSPECTION SOP;
 - SURFACE TREATMENT PROCESS: PRINTING/PAINING/ OATING/PLATING/POLISHING/TEXTURE/ANODIZING/OTHERS
 - COLOR: grey
 - TEXTURE:
 - LOCATION: (forbidden zone must be marked on the drawing)
 - THICKNESS:8-10um
- HIGHEST WORKING TEMPERATURE: XXX °C;
- NO SHARP EDGE IS ALLOWED ON THE PART APPEARANCE. ANY DEVIATION MUST BE APPROVED BY PHILIPS;
- CHEMICAL AGENTS : USE OF CHEMICAL AGENTS WHICH DEGRADE MATERIAL PROPERTIES OR CAUSE POLLUTION TO OTHER MATERIAL IS NOT PERMISSIBLE;
- ALL DIMENSIONS ON DRAWING NEED TO BE CONTROLLED BY POA;
- DIMENSION SEVERITY REPRESENTATION
XX±0.XXmm• Cpk DIMENSION;
- PRODUCT MUST MEET THE RoHS REQUIREMENT;



\square + / - 0.05 A



Dim.(mm)	Thickness (0.5 - 1mm)	Thickness (3mm)	Angle
	Tolerance (公差)	Tolerance (公差)	
0 - 3	±0.12	±0.17	±1°
3 - 10	±0.17	±0.24	
10 - 25	±0.23	±0.32	
25 - 63	±0.29	±0.4	
63 - 160	±0.39	±0.55	
160 - 400	±0.5	±0.7	
400 - 1000	±0.7	±0.9	

注:公差标准参考GB/T13914,成形中尺寸公差等级F-T6

UN-D1041		TOLERANCES UNLESS OTHERWISE STATED		Opt design No.	
				Optics Designer	
				Optics Checker	
GENERAL ROUGHNESS	UNIT	MATERIAL:	WEIGHT (g)	Assembly NO:	
	mm		165g	Milestone revision NO:	
SCALE	1st ANGLE PROJECT	TREATMENT:		ORDER No	QUANT
DLM THERMAL ACCESSORY G1		Part No:	Ver No:	Date	Designer
		929000765413	A	20160302	Checker
Drawing	<input checked="" type="checkbox"/>	DATA FMT: UG 7.5 File		FMT Version no:1	Supers:
Approver					A3
doc. manager				Total sheet:	sheet:

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