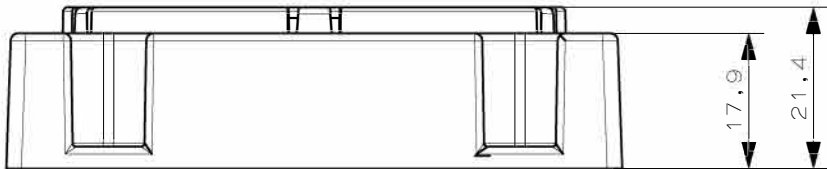
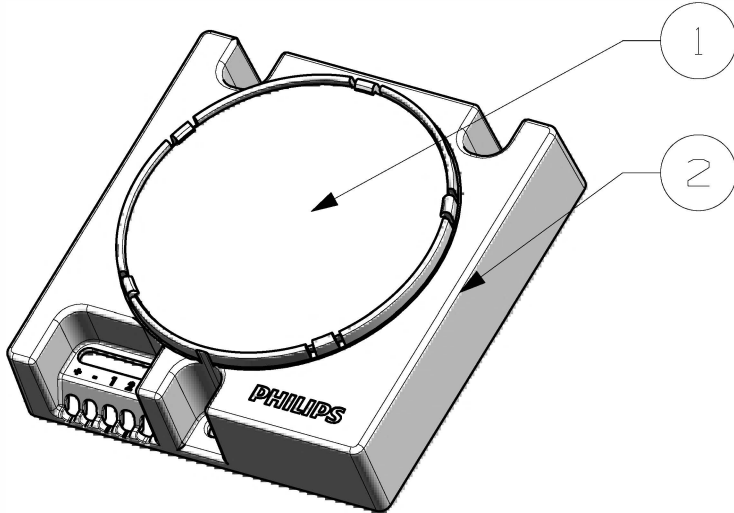
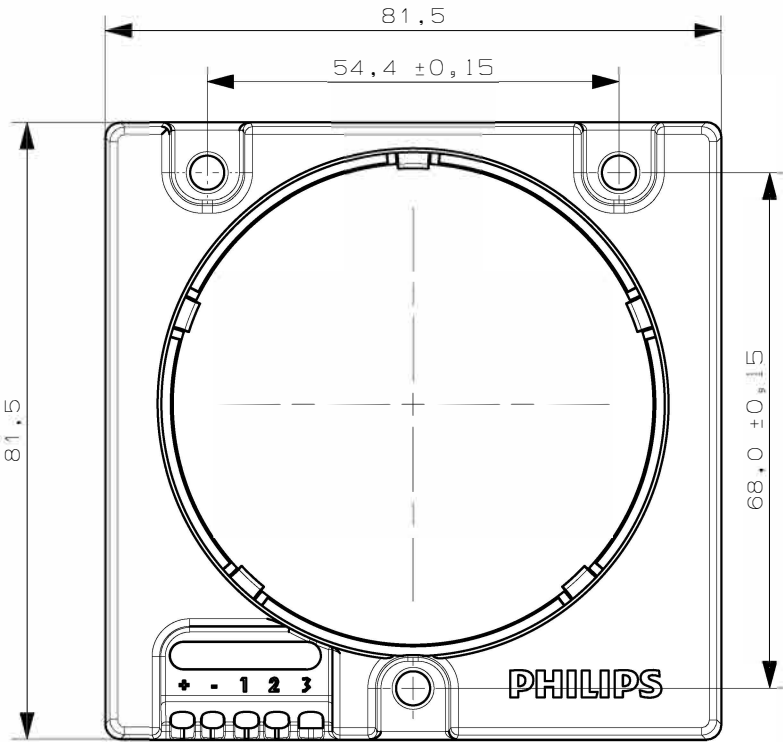


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PCM NO	Content	Date




NOTES: (UNLESS OTHERWISE SPECIFIED)

1. UNSPECIFIED DIMENSIONS SHOULD REFER TO RELEASED 3D DATA BASE BY PHILIPS;
2. ALL DIMENSIONS MARKED ON DRAWING SHOULD BE MEASURED AFTER SURFACE TREATMENT;
3. UNMARKED TOLERANCE STANDARD: SEE TABULATION;
4. PRODUCT RELEASE AND ANY CHANGE MUST BE CONFIRMED BY PHILIPS DESIGN ENGINEER;
5. DIMENSIONS & LOCATION OF ALL IDENTIFICATION MARKING SUCH AS PARTING LINES, GATING EJECTOR PIN LOCATIONS CAVITY NUMBER AND DATE CODE, MOLD CODE SHALL BE PRE-APPROVED BY PHILIPS;
6. FLASH, BURRS, WELDING LINE, SCRATCH AND OTHER APPEARANCE DEFECT SHOULD BE CONTROLLED ACCORDING TO SURFACE QUALITY REQUIREMENT OF PHILIPS. ANY DEVIATION SHOULD BE APPROVED BY PHILIPS;
7. SURFACE TREATMENT: NEED TO BE QUALIFIED ACCORDING TO PHILIPS STANDARD QUALITY INSPECTION SOP
 - a. SURFACE TREATMENT PROCESS: PRINTING/PAINTING/ COATING/PLATING/POLISHING/TEXTURE/OTHERS;
 - b. COLOR:
 - c. TEXTURE:
 - d. LOCATION: (forbidden zone must be marked on the drawing)
 - e. THICKNESS:
8. HIGHEST WORKING TEMPERATURE: XXX °C;
9. FIRE RESISTANCE: XXX;
10. CHEMICAL AGENTS : USE OF CHEMICAL AGENTS WHICH DEGRADE MATERIAL PROPERTIES OR CAUSE POLLUTION TO OTHER MATERIAL IS NOT PERMISSIBLE
11. ALL DIMENSIONS ON DRAWING NEED TO BE CONTROLLED BY PQ4;
12. DIMENSION SEVERITY REPRESENTATION XX±0.XXmm* Cpk DIMENSION;
13. PRODUCT MUST MEET THE RoHS AND HALOGEN FREE REQUIREMENT;

2	DLM_Flex_Housing
1	Diffusion plate
PC NO	PART NAME

Dim. (mm)尺寸(mm)	Tolerance (公差)	Angle Tolerance (角度公差)
0 ~ 10	±0.1	±1 °
10 ~ 30	±0.18	
30 ~ 50	±0.24	
50 ~ 80	±0.32	
80 ~ 100	±0.36	
100 ~ 160	±0.51	
100 ~ 160	±0.62	
注：公差标准参考GB/T14486，公差等级MT4		

				TOLERANCES UNLESS OTHERWISE STATED		Opt design No.							
						Optics Designer							
						Optics Checker							
GENERAL ROUGHNESS		UNIT		MATERIAL :		WEIGHT (g)		Assembly NO:					
		mm				19g		Milestone revision NO:					
SCALE		1st ANGLE PROJECT 		TREATMENT :		ORDER No		QUANT					
FORTIMO LED DLM FLEX COVER NA				Part No:		Ver No.		Date		Designer		Checker	
						A		20160302					
Drawing		<input checked="" type="checkbox"/>											
Approver						DATA FMT: UG 7.5 File		FMT Vesion no:1		Supers:		A3	
doc. manager										Total sheet:		sheet:	